



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C60-OH
Job Sheet OH198460



Part No: C60-OH

Job Qty: 1 ea

Part Name: C-Series Remote Hook 6,000 lbs Lift Capacity



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/30/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 9/20/19

Description:

Type: Rework - OH

Note: DWG OM&OOPM-C60 Rev. 3 IPP Rev. B 18.04.19 new issue DP Verify DD

Ship Via:

RA754-Order 18389-AC10010

Customer Cancelled
S225404

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	External Load - Issue SN	1 pcs	9/20/19		0.00	0.50	External Load - 1	JL S201587
							External Load - 2	
							External Load - 3	
115	External Load - 2 - B4B	1 pcs	9/20/19		0.00	0.50	External Load - 1 - B4B	
							External Load - 2 - B4B	
							External Load - 3 - B4B	
120	QC 5	1 pcs	9/20/19		0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5	
							QC 5	
							QC 5	
							QC 5	
130	Customer Acceptance	1 pcs	9/20/19		0.00	0.00		
140	Outsource - 2 - NDT per QSI038	1 pcs	9/20/19				SKY0	
150	Packaging 2-1 - Receive - B4B	1 pcs	9/20/19		0.00	0.00	Packaging Packaging	



Container No: S201587



Part: C60

Job No: OH198460

Serial No/Batch: AC10010

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 08/21/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

CAMEL with
a cage

1=90cs

Packaging 2 - 3 - B4B	
Packaging 2 - 5 - B4B	AP AUG 28 2019
Packaging 2 - 4 - B4B	
Packaging 2 - 6 - B4B	
Packaging 2 - 7 - B4B	
Packaging 2 - 8 - B4B	
Packaging 2 - 9 - B4B	
Packaging 2 - 10 - B4B	
Packaging 2 - 11 - B4B	
Packaging 2 - 12 - B4B	
Packaging 2 - 13 - B4B	
Packaging 2 - 14 - B4B	
Packaging 2 - 15 - B4B	
Packaging 2 - 16 - B4B	
Packaging 2 - 17 - B4B	
Packaging 2 - 18 - B4B	
Packaging 2 - 19 - B4B	
Packaging 2 - 20 - B4B	
Packaging 2 - 21 - B4B	
Packaging 2 - 22 - B4B	
Packaging 2 - 23 - B4B	
Packaging 2 - 24 - B4B	
Packaging 2 - 25 - B4B	
Packaging 2 - 26 - B4B	
Packaging 2 - 27 - B4B	
Packaging 2 - 28 - B4B	
Packaging 2 - 29 - B4B	
Packaging 2 - 30 - B4B	
Packaging 2 - 31 - B4B	
Packaging 2 - 32 - B4B	
Packaging 2 - 33 - B4B	
Packaging 2 - 34 - B4B	
Packaging 2 - 35 - B4B	
Packaging 2 - 36 - B4B	
Packaging 2 - 37 - B4B	
Packaging 2 - 38 - B4B	
Packaging 2 - 39 - B4B	
Packaging 2 - 40 - B4B	
Packaging 2 - 41 - B4B	
Packaging 2 - 42 - B4B	
Packaging 2 - 43 - B4B	
Packaging 2 - 44 - B4B	
Packaging 2 - 45 - B4B	
Packaging 2 - 46 - B4B	
Packaging 2 - 47 - B4B	
Packaging 2 - 48 - B4B	
Packaging 2 - 49 - B4B	
Packaging 2 - 50 - B4B	
Packaging 2 - 51 - B4B	
Packaging 2 - 52 - B4B	
Packaging 2 - 53 - B4B	
Packaging 2 - 54 - B4B	
Packaging 2 - 55 - B4B	
Packaging 2 - 56 - B4B	
Packaging 2 - 57 - B4B	
Packaging 2 - 58 - B4B	
Packaging 2 - 59 - B4B	
Packaging 2 - 60 - B4B	
Packaging 2 - 61 - B4B	
Packaging 2 - 62 - B4B	
Packaging 2 - 63 - B4B	
Packaging 2 - 64 - B4B	
Packaging 2 - 65 - B4B	
Packaging 2 - 66 - B4B	
Packaging 2 - 67 - B4B	
Packaging 2 - 68 - B4B	
Packaging 2 - 69 - B4B	
Packaging 2 - 70 - B4B	
Packaging 2 - 71 - B4B	
Packaging 2 - 72 - B4B	
Packaging 2 - 73 - B4B	
Packaging 2 - 74 - B4B	
Packaging 2 - 75 - B4B	
Packaging 2 - 76 - B4B	
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Packaging 2 - 82 - B4B	
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Packaging 2 - 85 - B4B	
Packaging 2 - 86 - B4B	
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Packaging 2 - 89 - B4B	
Packaging 2 - 90 - B4B	
Packaging 2 - 91 - B4B	
Packaging 2 - 92 - B4B	
Packaging 2 - 93 - B4B	
Packaging 2 - 94 - B4B	
Packaging 2 - 95 - B4B	
Packaging 2 - 96 - B4B	
Packaging 2 - 97 - B4B	
Packaging 2 - 98 - B4B	
Packaging 2 - 99 - B4B	
Packaging 2 - 100 - B4B	

* CLEAN PARTS IN BATH
 * SEE JEN. FOR CUSTOMER
 ACCEPTANCE
 AUG 11

160 QC 6

165 External Load - 3 - B4E

170 QC 5

0.00 0.00

External Load - 2 - B4B	9-89
External Load - 2 - B4B	AP 2019/09/11
External Load - 3 - B4B	
QC 5 - 10	
QC 5 - 12	
QC 5 - 17	
QC 5 - 18	
QC 5 - 19	
QC 5 - 22	
QC 5 - 24	
QC 5 - 3	
QC 5 - 43	
QC 5 - 49	
QC 5 - 51	
QC 5 - 58	
QC 5 - 68	
QC 5 - 9	
QC 5 - 50	
QC 5 - 30	
	DAS 30 SEP 11 2019
	9-89

AUG 26 2019

				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
175 Outsource - 15 - Nickel Plate	1 pcs	9/20/19		GRO002-VC	10
180 Packaging 2-2 - Receive - B4B	1 pcs	9/20/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
185 QC 6	1 pcs	9/20/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
190 External Load - 4 - B4B	1 pcs	9/20/19	0.00 1.33	External Load - 1 - B4B	
				External Load - 2 - B4B	
				External Load - 3 - B4B	
195 QC 5	1 pcs	9/20/19	0.00 1.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	

Plex 7/30/19 8:57 AM Dart.Renwick.Jennifer

					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
200	Packaging 3-2 - Stock - B4B	1	9/20/19	0.00 1.00	Packaging 3 - 1 - B4B	
	pcs				Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
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					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
210	DC - 1 - B4B	1	9/20/19	0.00 0.00	DC - 1 - B4B	
	pcs				DC - 2 - B4B	
220	QC21-FG	1 Ea	9/20/19	0.00 0.00	QC 21 - FG - 21	
Part Op 110 - Issue S/N Descriptions: 115 - TEST ASSEMBLY. DISASSEMBLE ASSEMBLY. INSPECT DAMAGE PART. 120 - (QC5- Inspect part completeness to step on W/O) 140 - LIQUID PENETRANT INSPECTION AS PER QSI 038 150 - (Receive & Inspect for Damage & Mat'l Certs) 160 - (QC6- All purchased or subcontracted products) 1-Triage parts to be sent out for plating 165 - Prepare for nickel plate 170 - (QC5- Inspect part completeness to step on W/O) 175 - -Issue P/O; _____ -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Material type; 4140 -Certificate of Conformity is required 180 - (Receive & Inspect for Damage & Mat'l Certs) 185 - (QC6- All purchased or subcontracted products) 190 - RE-ASSEMBLE. ***All assembly to be done in accordance with manual*** TEST ASSEMBLY.						

195 - QC5- Inspect part completeness to step on W/O

200 - (Identify as per dwg & Stock Location: _____)

210 - Photocopy blue file and create labels

220 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C60-AR	C-Series Remote Hook 6,000 lbs Lift Capacity	1 pcs (1 ea)	110-External Load - Issue SN	
188-FPSS-1/4-20-3/8	Set Screw	2 Ea (2 ea)	190-External Load - 4 - B4B	
188-FSCS-1032-5/8	Flat socket cap Screw	4 Ea (4 ea)	190-External Load - 4 - B4B	
600.1309-A	Label	1 pcs (1 ea)	190-External Load - 4 - B4B	
600.1312	Caution Sticker	1 pcs (1 ea)	190-External Load - 4 - B4B	
AN4-23A	Bolt	2 Ea (2 ea)	190-External Load - 4 - B4B	
AN5-21A	Bolt	4 Ea (4 ea)	190-External Load - 4 - B4B	
AN960-416L	Washer see item NAS1149F0432P	3 Ea (3 ea)	190-External Load - 4 - B4B	
AN960-516	WASHER SEE PART NAS1149F0563P	8 pcs (8 ea)	190-External Load - 4 - B4B	
C2-14-2	Label Rivets	2 Ea (2 ea)	190-External Load - 4 - B4B	
C45-11-2	Locating Pin	2 Ea (2 ea)	190-External Load - 4 - B4B	
C45-12-1	Lock Bushing	2 pcs (2 ea)	190-External Load - 4 - B4B	
C45-12-6	Retaining Ring	2 Ea (2 ea)	190-External Load - 4 - B4B	
C45-13-1	Keeper Bushing	2 pcs (2 ea)	190-External Load - 4 - B4B	
C45-13-2	Teflon Keeper, Spacer	2 Ea (2 ea)	190-External Load - 4 - B4B	
C45-13-5	Keeper Spring	1 pcs (1 ea)	190-External Load - 4 - B4B	
C45-3-12	Latch Roller Bearing	1 Ea (1 ea)	190-External Load - 4 - B4B	
C45-3-2-1	Snap Ring	2 Ea (2 ea)	190-External Load - 4 - B4B	
C45-3-4-1	Retaining Ring	4 Ea (4 ea)	190-External Load - 4 - B4B	
C45-3-5	Teflon Spacer	2 Ea (2 ea)	190-External Load - 4 - B4B	
C45-3-8A	Actuator Shaft Bushing	1 pcs (1 ea)	190-External Load - 4 - B4B	
C45-3-8B	Actuator Shaft Bushing	1 pcs (1 ea)	190-External Load - 4 - B4B	
C45-3-9	Lever Spring	1 pcs (1 ea)	190-External Load - 4 - B4B	
C45-4-1	Trunnion Bushing	2 pcs (2 ea)	190-External Load - 4 - B4B	
C45-5-1	Lever Stop Pin	1 Ea (1 ea)	190-External Load - 4 - B4B	
C45-7-1	LOADBEAM BUMPER	1 pcs (1 ea)	190-External Load - 4 - B4B	
C45-7-2	Lock Bumper	2 pcs (2 ea)	190-External Load - 4 - B4B	
C45-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	190-External Load - 4 - B4B	
C60-10-2	Lock Spring	1 pcs (1 ea)	190-External Load - 4 - B4B	
C60-3-1	Radial Bearing	2 Ea (2 ea)	190-External Load - 4 - B4B	
MS21044N5	Nut	4 Ea (4 ea)	190-External Load - 4 - B4B	
MS27039-4-08	Screw	1 Ea (1 ea)	190-External Load - 4 - B4B	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-External Load - Issue SN	C60	1	0	0
190-External Load - 4 - B4B	188-FPSS-1/4-20-3/8	2	139	0
	188-FSCS-1032-5/8	4	164	0
	600.1309-A	1	72	0
	600.1312	1	9	0
	AN4-23A	2	637	0
	AN5-21A	4	282	0
	AN960-416L	3	0	0
	AN960-516	8	230	0
	C2-14-2	2	118	0
	C45-11-2	2	42	0
	C45-12-1	2	40	0
	C45-12-6	2	98	0
	C45-13-1	2	44	0
	C45-13-2	2	40	0
	C45-13-5	1	93	0
	C45-3-12	1	66	0
	C45-3-2-1	2	73	0
	C45-3-4-1	4	79	0
	C45-3-5	2	83	0
	C45-3-8A	1	11	0
	C45-3-8B	1	27	0
	C45-3-9	1	115	0
	C45-4-1	2	31	0
	C45-5-1	1	30	0
	C45-7-1	1	18	0
	C45-7-2	2	48	0
	C45-8-4	1	43	0
	C60-10-2	1	31	0
	C60-3-1	2	40	0
	MS21044N5	4	205	0
	MS27039-4-08	1	203	0

Part Specifications

Specifications could not be found.

Plex 7/30/19 8:57 AM Dart.Renwick.Jennifer

Inspection Sheet Complete RA754

Part Number	Original Batch / Serial # / Crt #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
C45	45069		1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED		S201501	OH198461	Overhaul
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					Overhaul
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					

QC Approval: _____ 0

Date: 0-Jan-00 _____

Special Return/Rework Instructions:

Customer OH198460 / RA 754Date 2019/08/21Order Number 18389Serial Number AC10010

Additional Recommended Replacement Parts

Part Number to Replace

Customer Approval

- | | |
|---|--------------------------|
| (1) X C60-2-1 SIDE PLATE MRK | ☐ |
| (1) X C60-11-1 SIDE PLATE SEL | ☐ |
| (1) X C45-13-3 KEEPER SHAFT | ☐ |
| (1) X C45-12-5 LOCK ROLLER PIN | ☐ |
| (1) X C45-1-1 RELEASE KNOB | ☐ |
| (2) X C45-3-4 LINK PIN | ☐ |
| <hr/> | |
| (1) X C45-15-10 CAGE BUMPER | ☐ |
| (1) X C45-15-12 CAGE BUMPER WASHER | ☐ |
| (1) X C45-15-11 CAGE BUMPER NUT | ☐ |
| (1) X C45-15-9 (MS24665-363) COTTER PIN | ☐ |
| (2) X MS21044 D/B CAGE BOLT NUT | |

Inspected By ALAN PATRY

Work Order 0H198460Customer RA754 / ORDER 18389Serial Number AC10010Date 2019/08/21**MAGNAFLUX**

Part Number	Description	Quantity	
C45-4-4A	Load Beam	1	
C45-13-3	Keeper Shaft	0	
C45-3-7	Link	1	
C45-3-4	Link Pins	0	
C45-3-6	Latch	1	
C45-3-3	Latch Roller	1	
C45-3-2	Latch Roller Pin	1	
C60-3-10	Latch Shaft	1	
C60-12-3	Lock	1	
C45-12-2	Lock Shaft	1	
C45-12-4	Lock Roller	1	
C45-12-5	Lock Roller Pin	0	

DAS
61
9-89**ZYGLO**

Part Number	Description	Quantity	Pass/Fail
C60-2-1	Side Plate	0	
C60-11-1	Side Plate Solenoid	0	

TOTAL : 9

Test Conducted By: _____

Signature: _____



Remote Cargo Hook Test Form

C60

Pre test

Work Order OH 198460

Customer RA754 / order 18389

Serial Number AG 10610

Date 2019 - 08 - 01

# of Releases	Load (Lbs.)	Release Method	Remarks	Result	Pass/fail
1	15,000	Static Hold	Hold for two Minutes and reduce load to zero	N/A	Pass
10	3,000	Electircal, 25 volts	No "hang ups" permitted	N/A	Pass
2	6,000	Electircal, 22 volts	Current shall not exceed 12.4A	9.0 Amp.	Pass
2	4,500	Electircal, 22 volts	Current shall not exceed 12.4A	9.0 Amp.	Pass
2	3,000	Electircal, 22 volts	Current shall not exceed 12.4A	8.8 Amp.	Pass
2	1,500	Electircal, 22 volts	Current shall not exceed 12.4A	8.8 Amp.	Pass
2	500	Electircal, 22 volts	Current shall not exceed 12.4A	8.8 Amp.	Pass
1	6,000	Electircal, 20 volts	Current shall not exceed 11.3A	7.9 Amp.	Pass
1	6,000	Electircal, 28 volts	Current shall not exceed 15.8A	11.4 Amp.	Pass
1	6,000	Manual		N/A	Pass
1	6,000	Impact Test	Impact shackle 10 times, shall not release	N/A	Pass
1	N/A	Solenoid Ohms	Shall not exceed 1.7-2.0 Ohms	1.8 Ohms	Pass
1	N/A	Electircal Continuity	Across both wires	N/A	Pass

Test Conducted By Machel Labonde

Signature: _____

QC 5 Small FAB / QA

Submit



Heliqwest International
11915 Airport Way
Broomfield, CO 80021 USA
Phone: 303-469-2932
Fax: 303-466-3522
www.heliqwest.com

RA# 754

Overhaul Order #BJC-2413

Date	Jul 17, 2019
Created By	Francisco Garcia
Type	Overhaul
Currency	USD

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Overhaul Order #BJC-2413

To DART AEROSPACE 1270 ABERDEEN STREET HAWKESBURY ONTARIO K6A 1K7 CANADA Tel: 1-613-632-3336, Fax: 1-613-632-4443 Email: sales@dartaero.com	Order from BJC HeliQwest International #6 11915 Airport Way Broomfield, CO 80021 USA Tel: 303-469-2932, Fax: 303-466-3522
Ship to HELIQWEST INTERNATIONAL, INC 11915 AIRPORT WAY UNIT# 6 BROOMFIELD, CO 80021 EIN: 91-1738607 Submit invoices to: accounting@heliqwest.com Tel: 303-469-2932, Fax: 303-466-3522	Bill to HELIQWEST INTERNATIONAL, INC 11915 AIRPORT WAY UNIT# 6 BROOMFIELD, CO 80021 EIN: 91-1738607 Submit invoices to: accounting@heliqwest.com Tel: 303-469-2932, Fax: 303-466-3522

** Work to be accomplished at this time **

Please, perform Overhaul
A work report is required
Estimation is needed.

Parts description

Part Number	Description	Tracking #	Ser/Batch #	TTSN	TTSO	Reg	Est. Cost
C45	CARGO HOOK	31983	45069				\$0.00
C.C	Defect	OVERHAUL DUE					

When the work is completed, please return the part(s) via FEDEX P2 no: 250388918


Signature


Date



HeliQwest International
11915 Airport Way
Broomfield, CO 80021 USA
Phone: 303-469-2932
Fax: 303-466-3522
www.heliqwest.com

Overhaul Order #BJC-2414

Date	Jul 17, 2019
Created By	Francisco Garcia
Type	Overhaul
Currency	USD

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Overhaul Order #BJC-2414

To DART AEROSPACE 1270 ABERDEEN STREET HAWKESBURY ONTARIO K6A 1K7 CANADA Tel: 1-613-632-3336, Fax: 1-613-632-4443 Email: sales@dartaero.com	Order from BJC HeliQwest International #6 11915 Airport Way Broomfield, CO 80021 USA Tel: 303-469-2932, Fax: 303-466-3522
Ship to HELIQWEST INTERNATIONAL, INC 11915 AIRPORT WAY UNIT# 6 BROOMFIELD, CO 80021 EIN: 91-1738607 Submit invoices to: accounting@heliqwest.com Tel: 303-469-2932, Fax: 303-466-3522	Bill to HELIQWEST INTERNATIONAL, INC 11915 AIRPORT WAY UNIT# 6 BROOMFIELD, CO 80021 EIN: 91-1738607 Submit invoices to: accounting@heliqwest.com Tel: 303-469-2932, Fax: 303-466-3522

**** Work to be accomplished at this time ****

Please, perform Overhaul
A work report is required
Estimation is needed.

Parts description

Part Number	Description	Tracking #	Ser/Batch #	TTSN	TTSO	Reg	Est. Cost
C60	CARGO HOOK	15239	AC10010				\$0.00
C.C	Defect	DUE FOR OVERHAUL AND PULL TEST					

When the work is completed, please return the part(s) via FEDEX P2 no: 250388918


Signature

17 JUL 19
Date

RA754

Received Date:

31-Jul-2019

Inspection date:

QC Approval:

REWORK/REPAIR/OVERHAUL				
Part Number	Description	Quantity	Original Batch # / Serial # & Revision	FAT
FALS		FALS		
FALS		FALS		

Waiting
for
JOB#



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044348



Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

Attention: Jenne, Heather

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044348

PO Date: 8/26/19

Due Date: 8/30/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
2019-08-27

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	OH198460	C60-OH	C-Series Remote Hook 6,000 lbs Lift Capacity LIQUID PENETRANT INSPECTION AS PER QSI 038	Firmed	-	8/30/19 AUG 28 2019	1 pcs	0 pcs	1 pcs	\$178.00/pcs	\$178.00
Line Item Note: 1 kit = 9 pcs ✓											
2	OH198461	C45-OH	C-Series Remote Hook 4,500 lbs Lift Capacity LIQUID PENETRANT INSPECTION AS PER QSI 038	Firmed	-	8/30/19 AUG 28 2019	1 pcs	0 pcs	1 pcs	\$178.00/pcs	\$178.00
Line Item Note: 1 kit = 13 pcs ✓											
Grand Total:										\$356.00	



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PURCHASE ORDER

POHB044348



Order Notes

Procurement Quality Clauses

- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)

- A022 Apical Processing
- A024 process certifications
- A026 certification of material conformance

- A041 quality management system
- A042 dart notification by supplier
- A043 retention of quality documents

- A048 counterfeit parts avoidance, detection, mitigation and disposition program

- A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/26/19 3:21 PM Dart.Guerin.Kimberley

**skyservice****Work Order Traveler**
Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO41539	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: POHB044348 ✓
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:

CARRY OUT NDT ON :

(1) C-SERIES REMOTE HOOK (9 PCS), P/N# C60-OH, J/S# OH198460 ✓

(1) C-SERIES REMOTE HOOK (13 PCS) P/N# C45-OH, J/S# OH198461 ✓

DAS
61
9-89

Action Taken:						Date:	Initial/Stamp:
LPI & MPI C/O IAW QSI 038 AND ASTM E-1417M-16 , ASTM E-1444M-16 ***NO CRACK FOUND*** PEN , ZL-37 MPO#: 23206 CLEANER SKC-S MPO15030, EMU.(ZR-10B, MPO23451), DEV. MPO15030, UV LIGHT M-20142 MAGBENCH S/N 208123 CAL DUE: 25-SEP-2019 POWDER 14A BATCH# MPO13600 CARRIER II BATCH# MPO22794 BLACK LIGHT-M20186						AUG 27 2019	DOT-APP 310 53-89 310
Description	Location	P/N	Qty	Batch	S/N Off		

RECEIVED

AUG 27 2019

DART AEROSPACE LTD.

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature:	ACA/SCA Stamp DOT-APP 310 53-89	Date:
Name: RICARDO VARGAS		AUG 27 2019



ORDER : 18389

[illegible]

ALAIN PATRY

Jennifer Renwick

From: Jennifer Renwick
Sent: Tuesday, October 22, 2019 3:21 PM
To: Lacey Cantin; Chantal Chartrand
Cc: Linda Lacelle
Subject: RE: DART Hook Overhauls for HeliQwest, PO BJC-2413

Thank you. Chantal, Can you please change order 18389.

From: Lacey Cantin <lcantin@dartaero.com>
Sent: Tuesday, October 22, 2019 3:14 PM
To: Jennifer Renwick <jrenwick@dartaero.com>
Cc: Chantal Chartrand <cchartrand@dartaero.com>
Subject: RE: DART Hook Overhauls for HeliQwest, PO BJC-2413

This one too! It can be sent back tomorrow with the other, and we can charge the \$250 inspection fee.

From: Jennifer Renwick
Sent: October 22, 2019 10:16 AM
To: Lacey Cantin <lcantin@dartaero.com>
Cc: Chantal Chartrand <cchartrand@dartaero.com>
Subject: RE: DART Hook Overhauls for HeliQwest, PO BJC-2413

Hi Guys,

Thank you for the update. I will get this one packaged up to return. What about the C60-OH that came in the same return? Has the customer approved the extra parts needed on that one?

Order 18389 Job OH198460 part# C60-OH / RA754 / SN AC10010

Thank you,
Jen

From: Lacey Cantin <lcantin@dartaero.com>
Sent: Tuesday, October 22, 2019 8:41 AM
To: Jennifer Renwick <jrenwick@dartaero.com>; Chantal Chartrand <cchartrand@dartaero.com>
Subject: FW: DART Hook Overhauls for HeliQwest, PO BJC-2413

Hi Jen and Chantal,

Finally got a response on order **18388**. They will not be overhauling. Can you kindly arrange to have this returned AS IS to the customer, and change the fee to \$250? We can use the same shipping information on their PO: FEDEX P2 ACCT#250388918

Please let me know if you need anything further.

Lacey

From: Francisco Garcia [<mailto:francisco@heliqwest.com>]
Sent: October 21, 2019 5:08 PM

Hi Francisco,

Just wondering if you've heard back from your DOM on this? We still have these pending.

Kindest Regards,

LACEY CANTIN

Inside Sales Representative

DART AEROSPACE

T 1 514 907-5959 > 247

1 800 556- 4166

www.dartaerospace.com

For *technical support*, click [here](#).

To access *technical documentation*, create your account [here](#).



From: Francisco Garcia [<mailto:francisco@heliqwest.com>]

Sent: August 23, 2019 6:09 PM

To: Lacey Cantin <lcantin@dartaero.com>

Subject: RE: DART Hook Overhauls for HeliQwest, PO BJC-2413

Lacey,

I apologize on the delay on a response. I have forwarded this to my DOM for approval. I am currently waiting for approval as well. I will get back to you as soon as I can.

Thank you for the follow up,
Francisco "Cisco" Garcia
Parts & Logistics



HeliQwest International, Inc.

11915 Airport Way #6

Broomfield, CO 80021

(o) 303-469-2932

(c) 303-408-7587

From: Lacey Cantin [<mailto:lcantin@dartaero.com>]

Sent: Thursday, August 22, 2019 2:15 PM

To: Francisco Garcia

Subject: RE: DART Hook Overhauls for HeliQwest, PO BJC-2413

Hi Cisco,

We have some replacement parts that are needed for your hooks that have been sent in for overhaul. Kindly see attached and below, and advise how you'd like to proceed as we need your approval for replacement parts:

Order 18388 Job OH198461 part# C45-OH / RA754 / SN 45069
Order 18388 Job OH198460 part# C60-OH / RA754 / SN AC10010

The prices of the replacement parts are as follows:

C60-2-1 - \$1,053.00
C60-11-1 - \$768.00
C45-13-3 - \$113.00
C45-3-4 - \$31.00

And

C45-3-4 - \$31.00 (2 needed) ext. price \$62.00
C45-3-2 - \$174.00
C45-8-2 - \$335.00
C45-8-5 - \$371.00
C10-41 - \$95.00
HARDWARE:
C45-15-9 (x1) \$5.00
C45-18-7 (x4) \$5.00 ea, ext. price \$20.00
AN8-23A (x2) \$22.00 ea, ext. price \$44.00
AN960-816 (x4) \$4.00 ea, ext. price \$16.00
MS21044N8 (x2) \$3.00 ea, ext. price \$6.00

Just for your records, the price of a new C45 is \$2615.00, and the price of a new C60 is \$3,040.00. For reference, your C45 overhaul cost with replacement parts would be at \$3,260.00, and your C60 overhaul cost with replacement parts would be at \$2,423.00. Your overhaul will be stopped until we receive word back on how you'd like to proceed.

Kindest Regards,

LACEY CANTIN
Inside Sales Representative

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T 1 514 907-5959 > 247
1 800 556- 4166
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